serena production s.r.l.

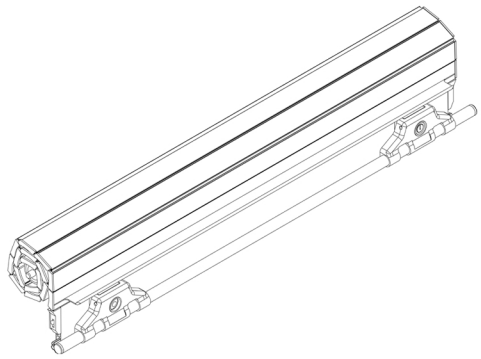
SRS
ROLLER SHUTTERS

Installation instructions

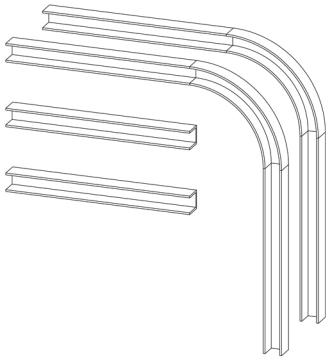
ECO

ECO PLUS

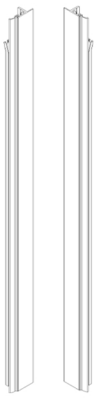
Common parts



A shutter *



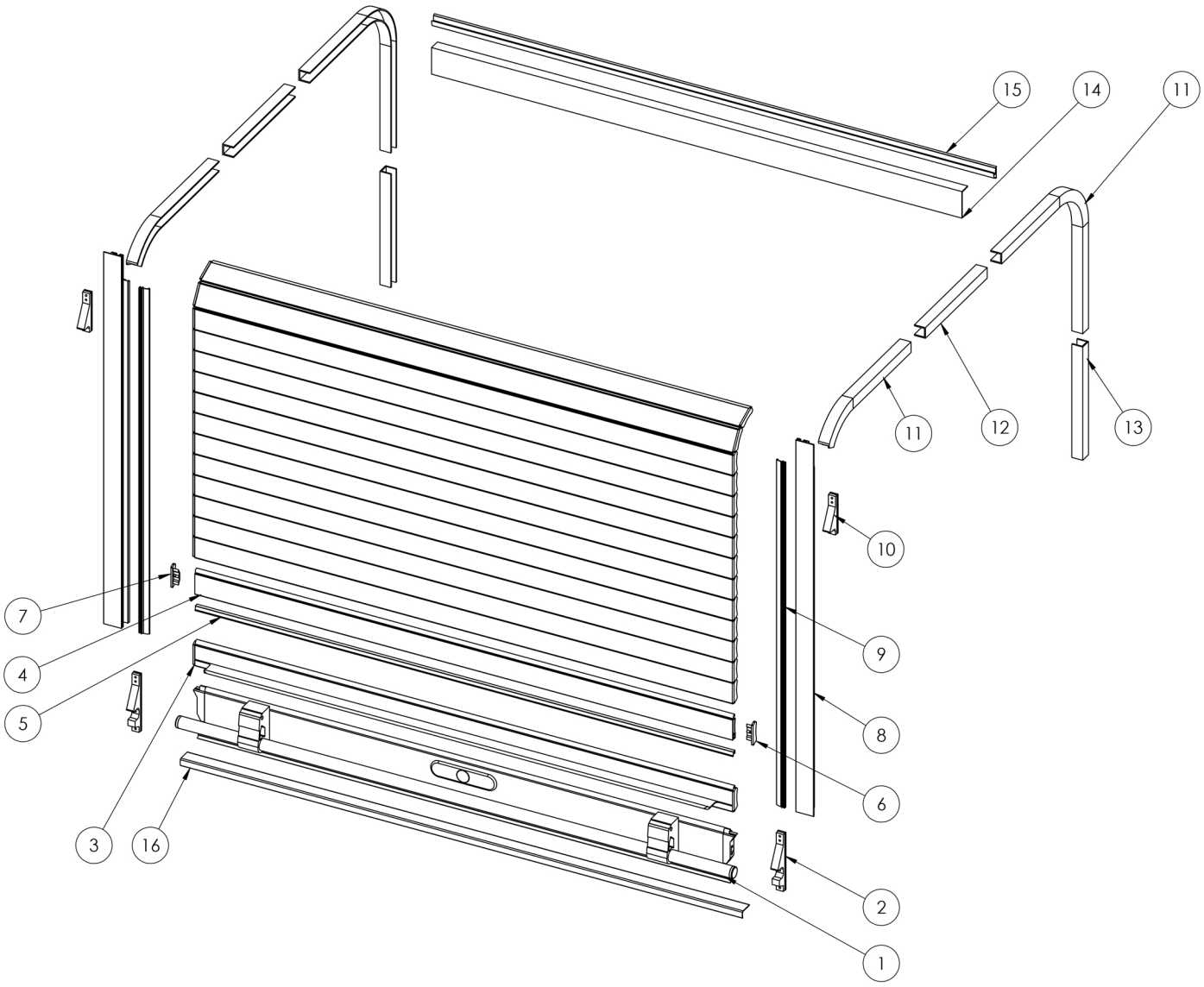
Curves and extentions**



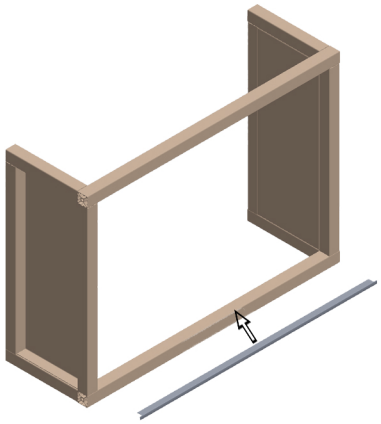
A pair of guides

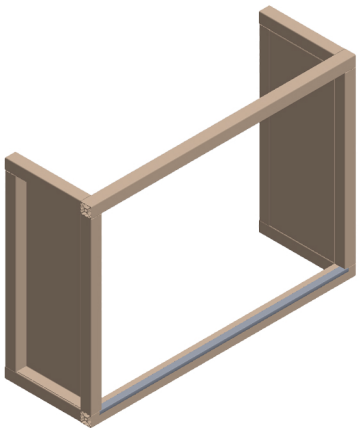
Num. Art.	Codice Code	Descrizione	Description	Q.tà Q.ty
1	70300	Terminale T3	Closing group T3	1
2	70308	Aglas inferiore per T3 e T5	Lower locking for T3 and T5	2
3	70311	Profilo di presa	Grip profile	1
4	70001.30/A 70001.38/A	Profilo serranda H30 Profilo serranda H38	Shutter profile H30 Shutter profile H38	N
5	70004	Gomma intermedia	Middle rubber for shutter profile	N
6	70002.DX.30 70002.DX.38	Pattino destro H30 Pattino destro H38	Right sliding plate H30 Right sliding plate H38	N
7	70002.SX.30 70002.SX.38	Pattino sinistro H30 Pattino sinistro H30	Left sliding plate H30 Left sliding plate H38	N
8	70003.MP1/A 70003.MP2/A 70003.MP5/A	Guida MP1 Guida MP2 Guida MP5	Side profile MP1 Side profile MP2 Side profile MP5	2
9	70005	Gomma guide di tenuta anteriore	Seal rubber	2
10	70309	Aglas superiore per T3 e T5	Upper locking for T3 and T5	2
11	70030	Curva in alluminio	Aluminium curve	
12	70033	Prolunga tra le curve	Extension between curves	2
13	70034	Prolunga posteriore	Back extension	2
14	70012	Angolare superiore 50x20 (copertina)	Little cover 50x20	1
15	70011.S 70011.B	Profilo gocciolatoio PICCOLO Profilo gocciolatoio GRANDE con gomma	SMALL gutter profile BIG gutter profile with rubber	1
16	70014.S 70014.B	Profilo battuta PICCOLO Profilo battuta GRANDE	SMALL lower profile BIG gutter profile	1

* ECO PLUS model includes a pre-charged roller.
* Extensions and back curves supplied according to the depth of the compartment.


15
14
11
11
12
13
10
9
8
6
2
1
7
4
5
3
16

1. Forare e fissare il profilo di battuta e fissarlo (se richiesto).

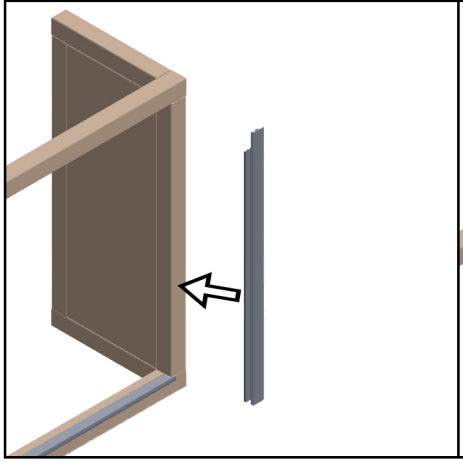


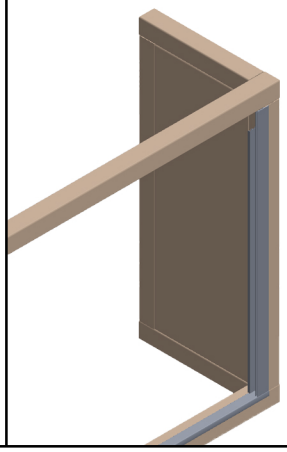


BATTUTA GRANDE

BATTUTA PICCOLO

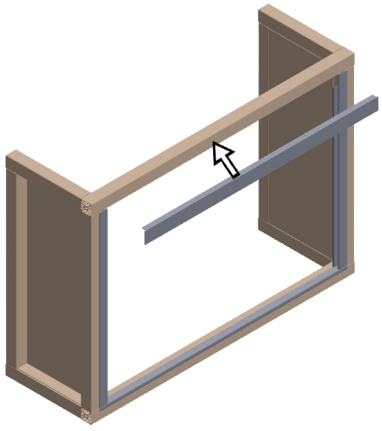
2. Posizionare le guide e fissarle temporaneamente.

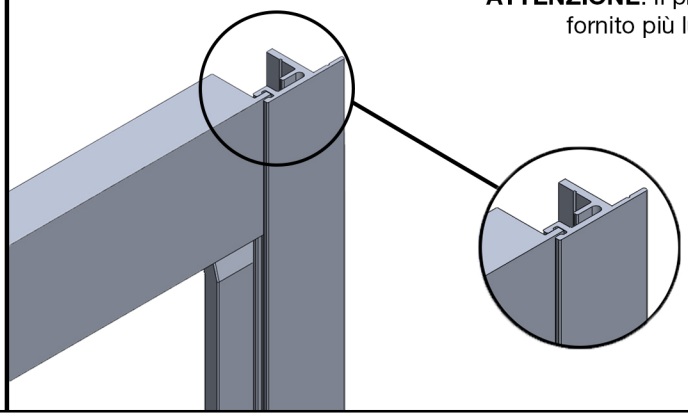




ATTENZIONE: Le guide vengono fornite più lunghe del necessario. Rifilarle.

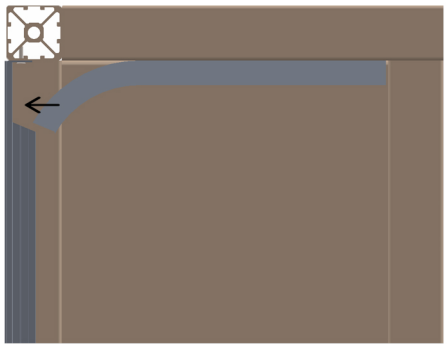
3. Forare e fissare il profilo superiore 50x20 (se richiesto).

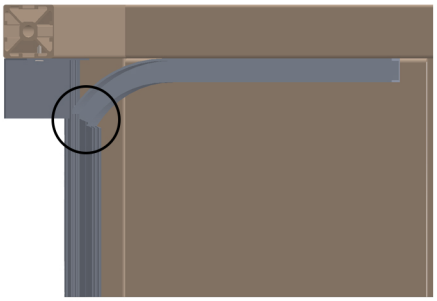


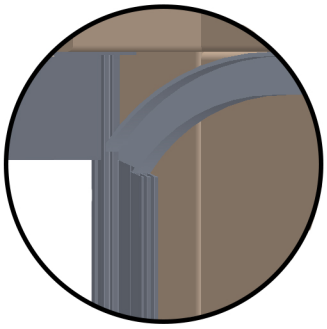


ATTENZIONE: Il profilo superiore viene fornito più lungo del necessario. Rifilarlo.

4. Forare e fissare le curve anteriori, tagliandole a misura a misura per farle combaciare con le guide

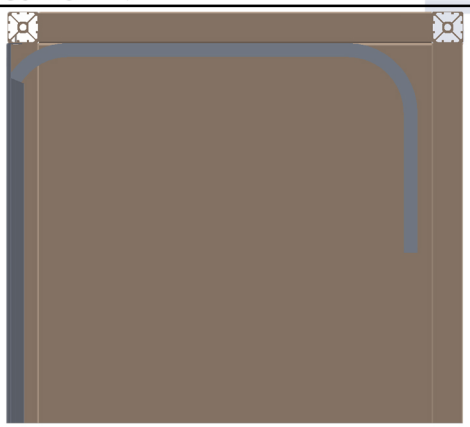






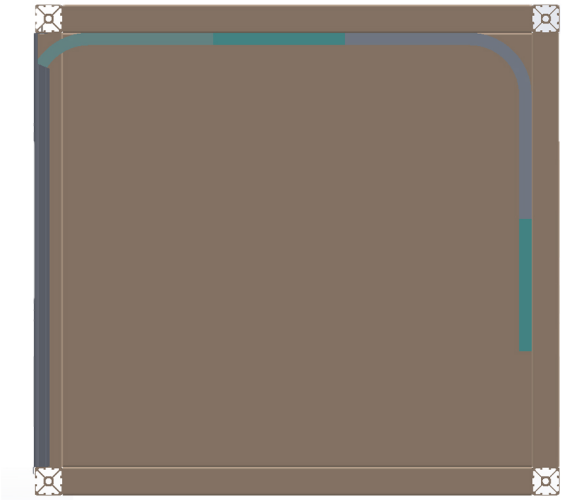
5.1 Forare e fissare la prolunga conseguente alla prima curva. P > H

5.2 Forare e fissare la seconda curva. H > P

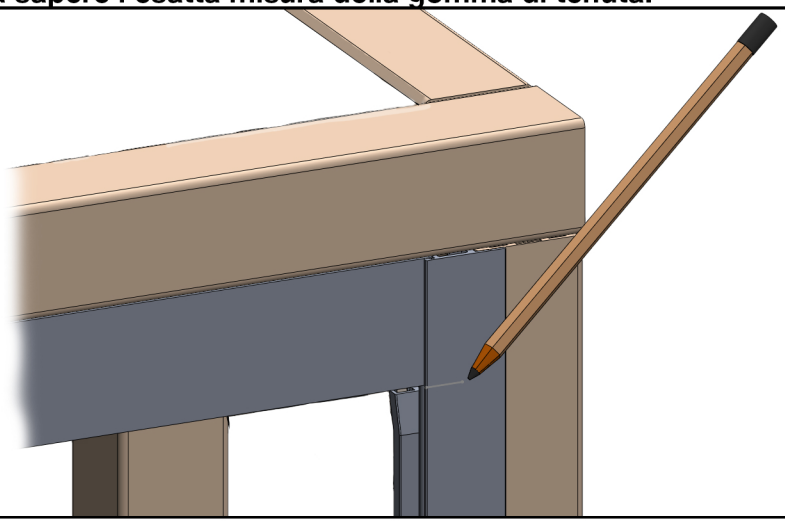


5.3 Forare e fissare la prolunga e la seconda curva posteriore. H > P

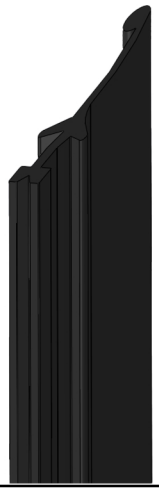
5.4 Forare e fissare la prolunga, la seconda curva posteriore e la seconda prolunga posteriore.



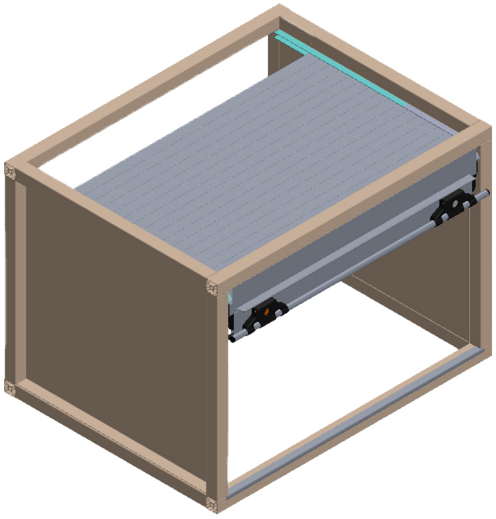
6. Segnare sulle guide il punto di intersezione fra la guida e il profilo superore - angolare 50x20 - Il segno ti aiuterà a sapere l'esatta misura della gomma di tenuta.



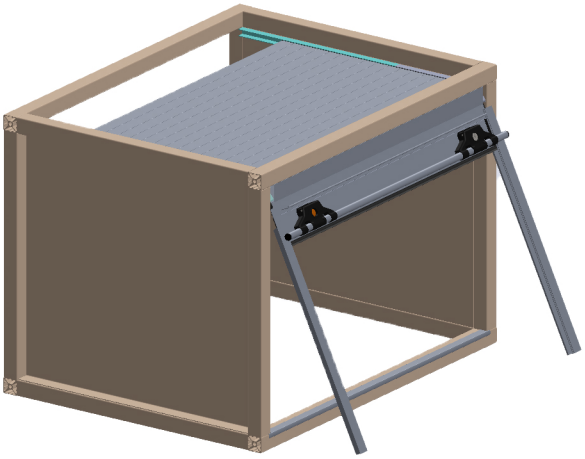
7. Tagliare la gomma delle guide in diagonale e inserirla nelle guide, successivamente tagliarla a misura tenendo conto del segno fatto in precedenza (punto 6).

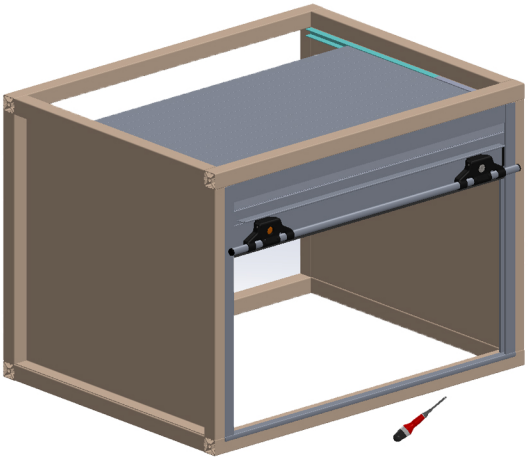


8. Inserire la serranda nelle curve portandola alla massima apertura.



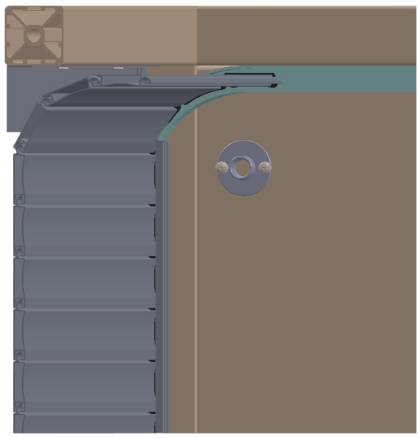
9. Inserire le guide e fissarle.



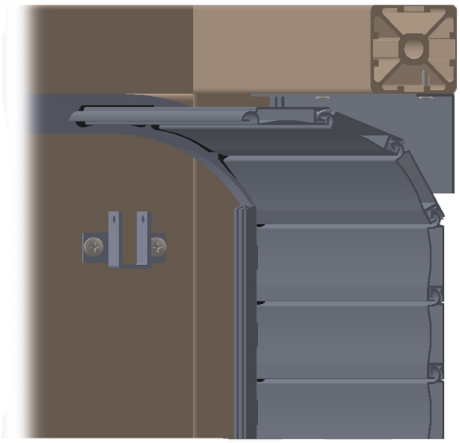


DAL PUNTO 10 AL PUNTO 15 SOLO SE SI HA SCELTO LA VERSIONE *ECO PLUS* CON IL RULLO AVVOLGITORE

10. Fissare i supporti del rullo sotto le curve.

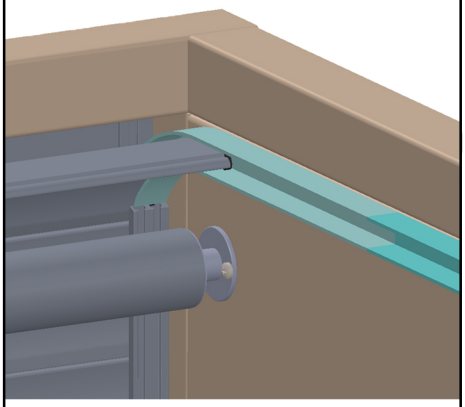


Supporto sinistro

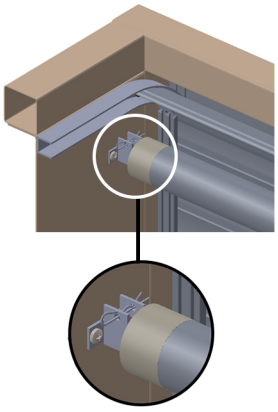


Supporto destro

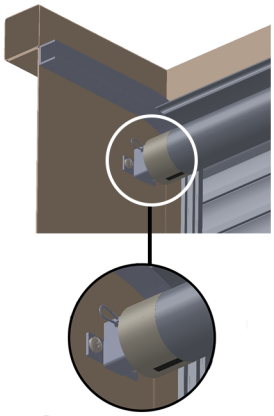
11. Inserire il rullo negli appositi supporti.



Supporto sinistro



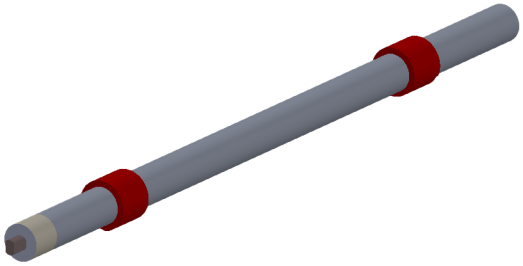
Supporto destro

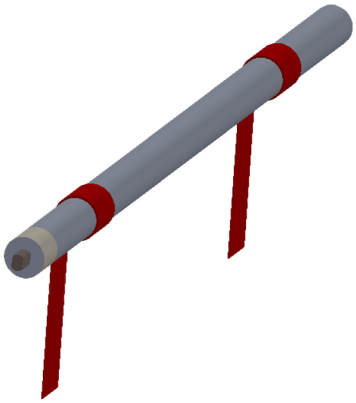


Supporto destro

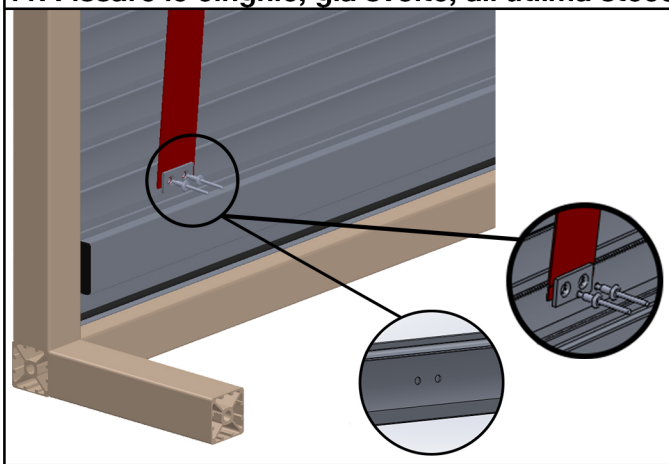
ATTENZIONE: Inserire la spina nel supporto destro (B);
La banda nera presente sul rullo va rivoolta verso il basso (C).

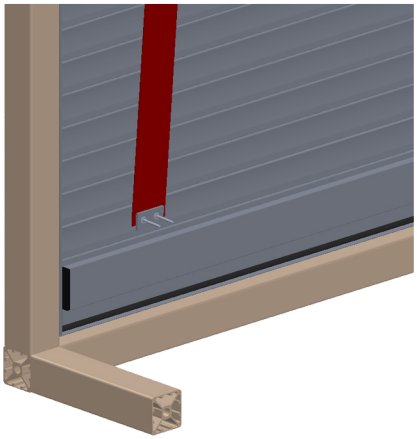
10. Svolgere le cinghie fino a farle arrivare all'ultima stecca in basso, predisposta al fissaggio.



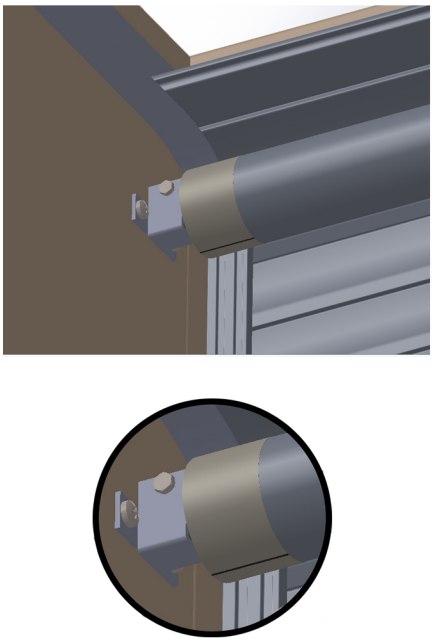


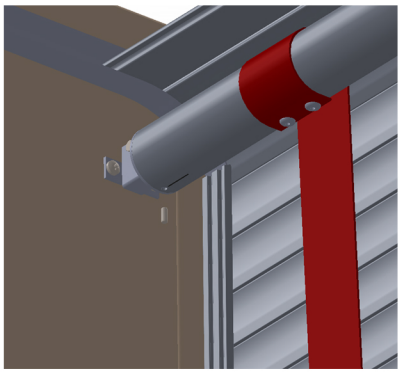
11. Fissare le cinghie, gia svolte, all'utlima stecca tramite le piastrine e i rivetti forniti.

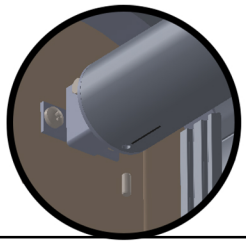




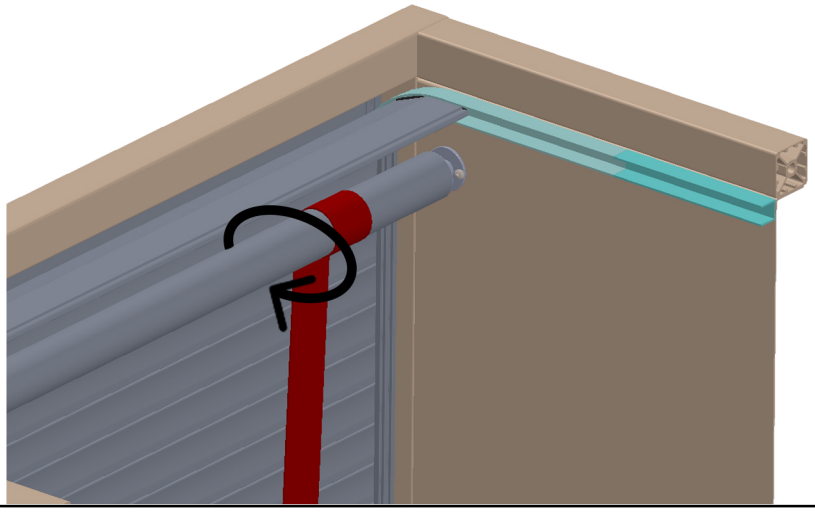
12. Rimuovere la protezione di carta dal rullo, assicurandosi che la banda nera sia sotto.
ATTENZIONE: Il pin di sicurezza si staccherà e il rullo sarà in posizione di carica.





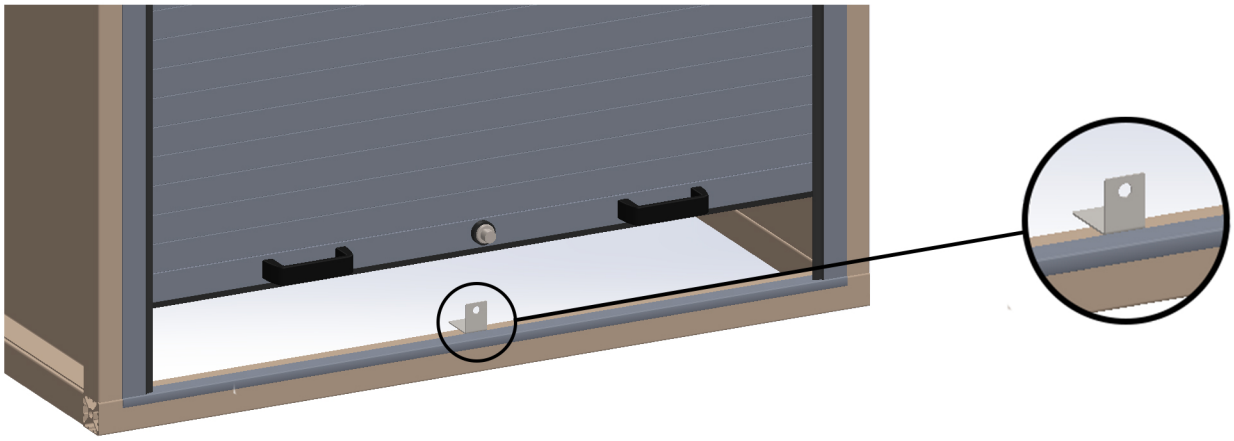


13. Impugnare il rullo facendogli fare mezzo giro verso l'interno del vano.
Le cinghie si avvolgeranno e la serranda scorrerà lungo fin sotto il tetto.

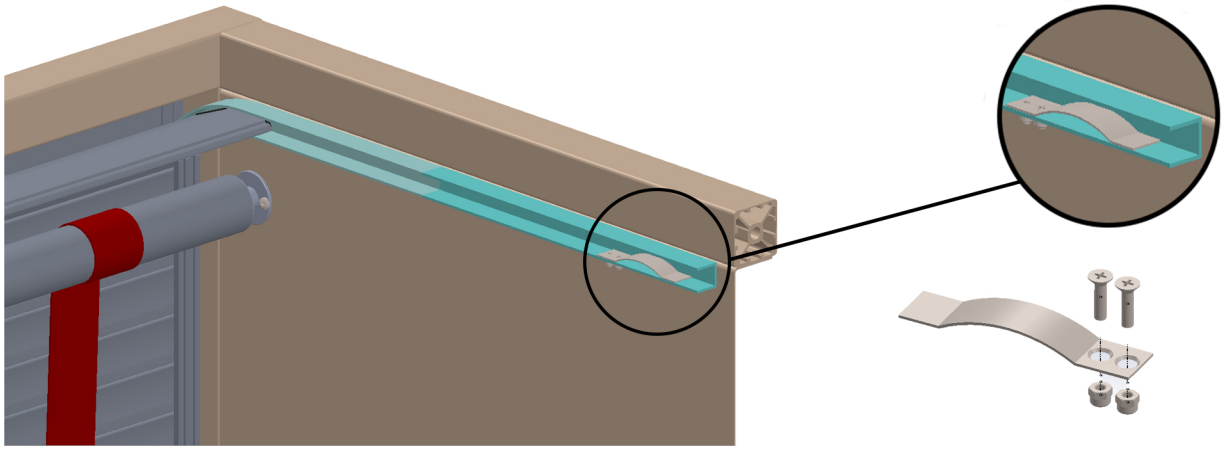


Fissaggio chiusure terminale T1.

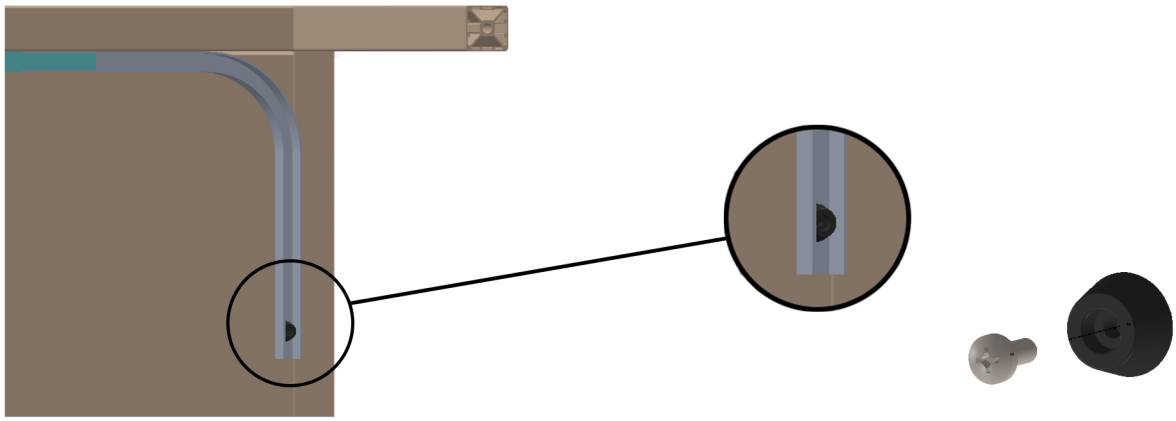
14.a.i - Fissare la piastrina di chisura alla battuta.



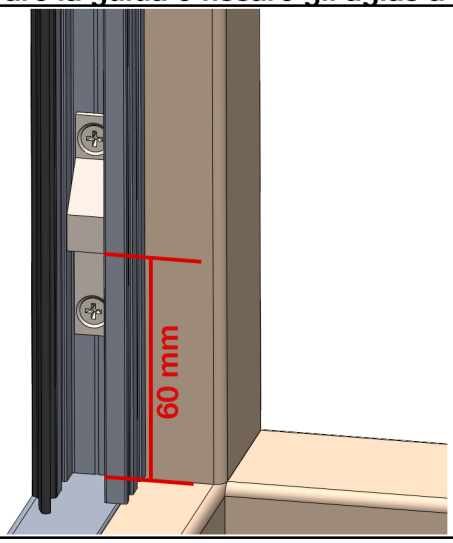
14.a.ii - Con una curva ed eventuale prolunga, fissare le mollettine di trattenuta.

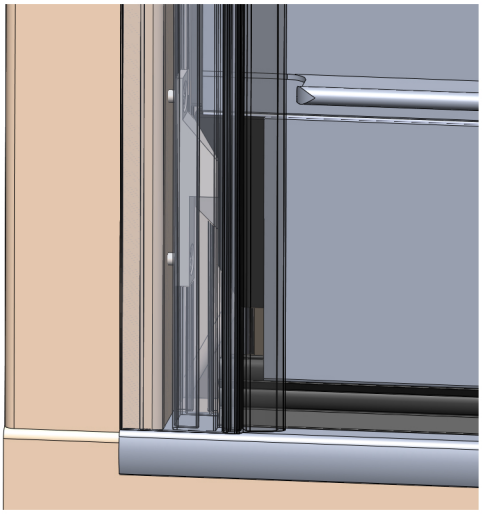


14.a.iii - Con la seconda curva ed eventuale seconda prolunga posteriore, fissare i gommini.

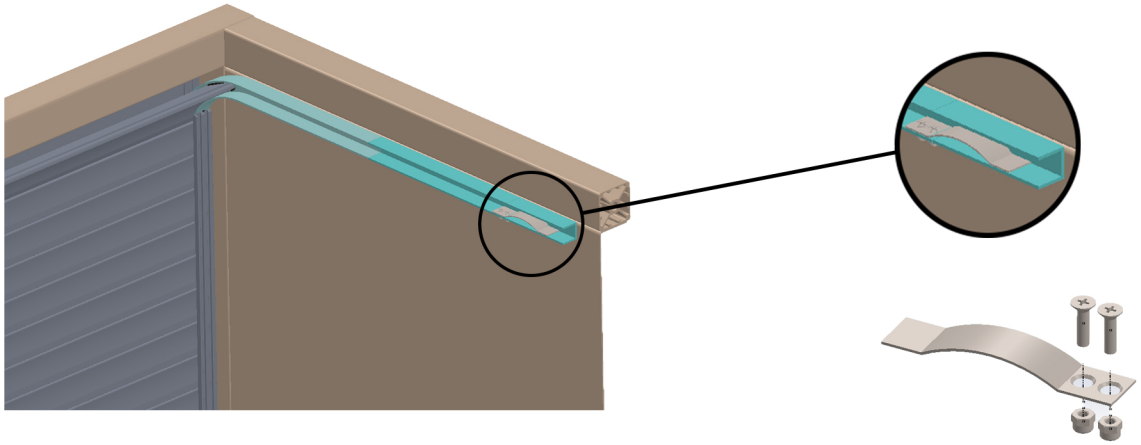


14.b Fissaggio chiusure terminale T2.
14.b.i - Forare la guida e fissare gli aglas a 60 mm dalla battuta.

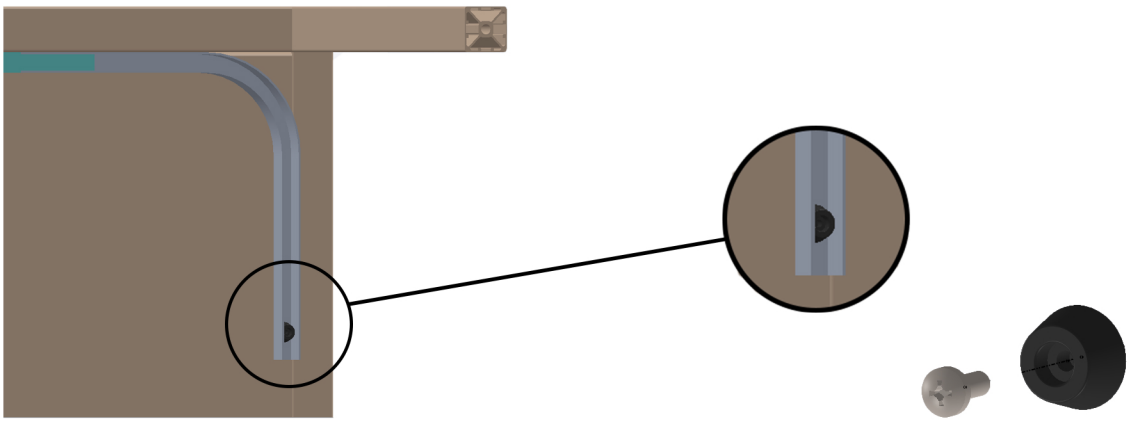




14.b.ii - Con una curva ed eventuale prolunga, fissare la molletta di trattenuta.

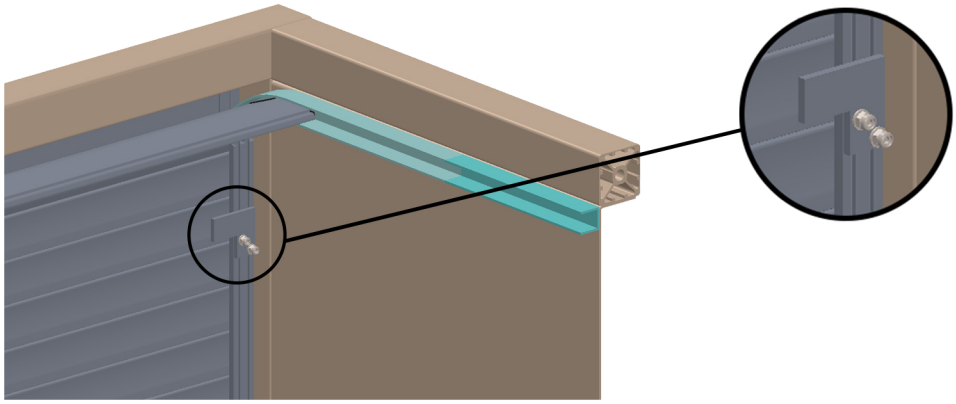


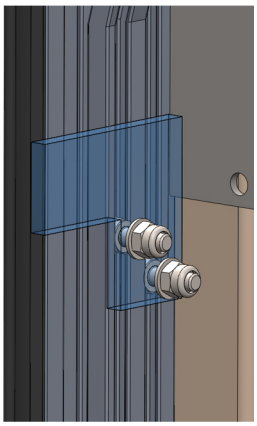
14.b.iii - Con la seconda curva ed eventuale prolunga posteriore, fissare i gommini.



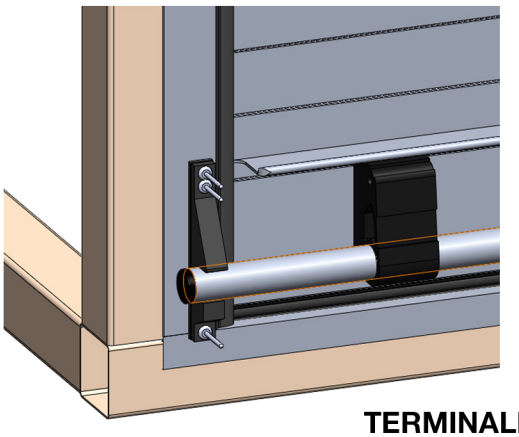
ATTENZIONE: Nel caso in cui si abbia scelto la versione *Eco Plus*, dal punto *15.b.i* passare direttamente al punto *15.b.iiii.*

14.b.iiii - Fissare le piastrine di fermo, indipendetemente dalla presenza di una secodna curva e di una prolunga posteriore

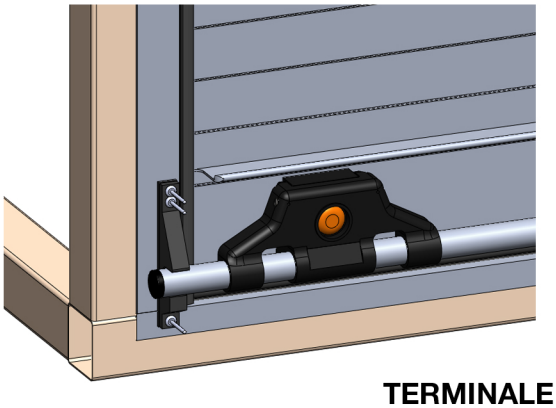




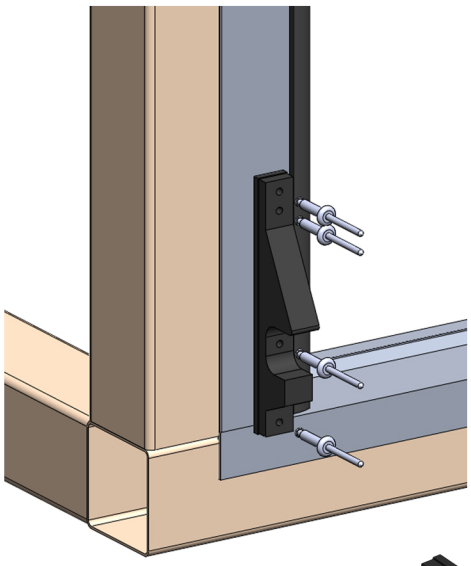
14.c Fissaggio chiusure terminali T3 e T5.
14.c.i - Fissare gli aglas inferiori.



TERMINALE T3

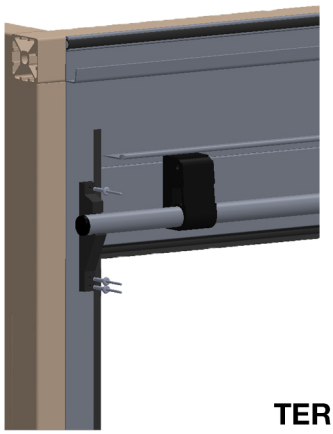


TERMINALE T5

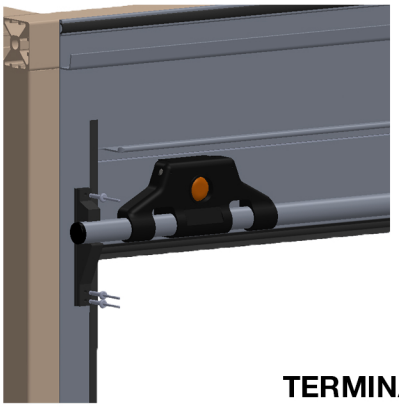


SE NECESSARIO TAGLIARE LA PARTE INFERIORE DELL'AGLAS

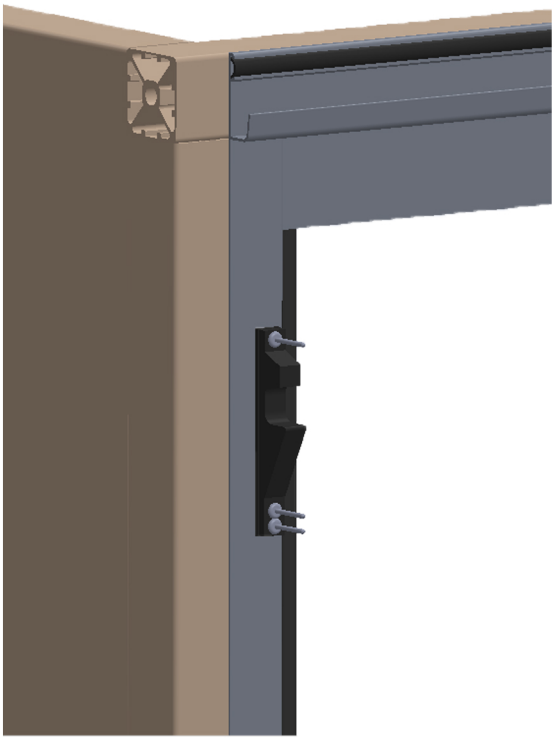
14.c.ii - Fissare gli stessi aglas, ma rovesciati, nella parte alta della guida portando la serranda all'altezza desiderata.



TERMINALE T3

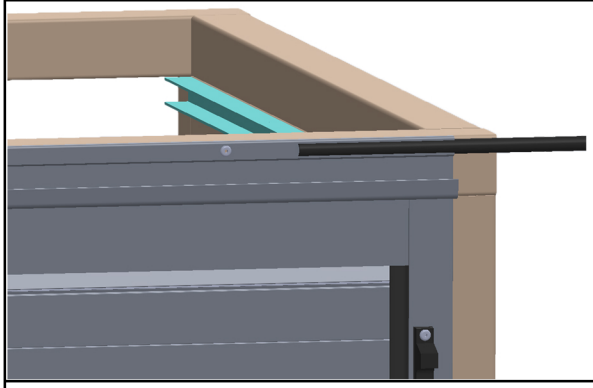


TERMINALE T5

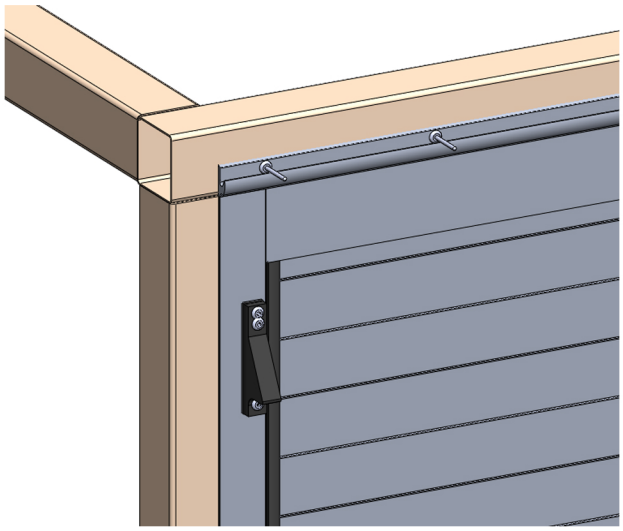


15. Forare e fissare il gocciolatoio (se fornito). Inserire la gomma se si monta il gocciolatoio grande

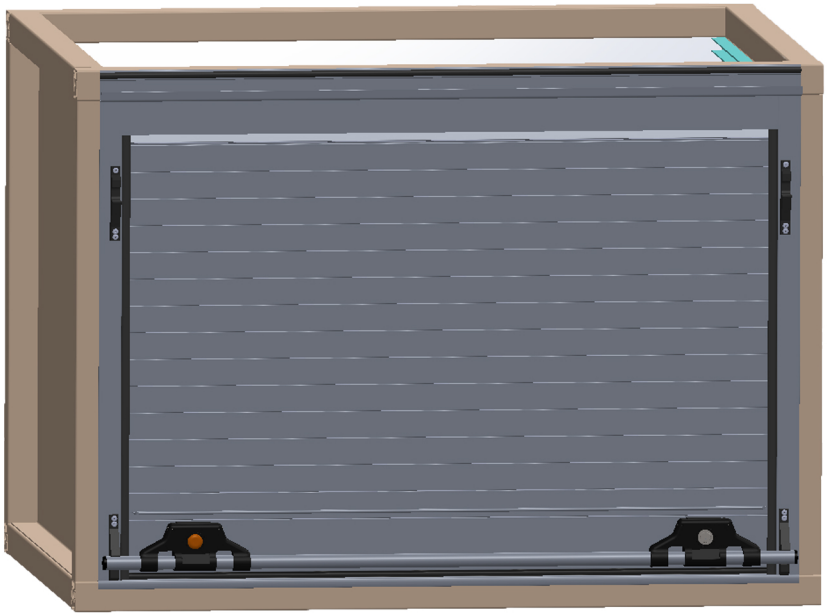
GOCCIOLATOIO GRANDE



GOCCIOLATOIO PICCOLO



GOCCIOLATOIO GRANDE

GOCCIOLATOIO PICCOLO

16. La serranda è pronta per essere utilizzata.